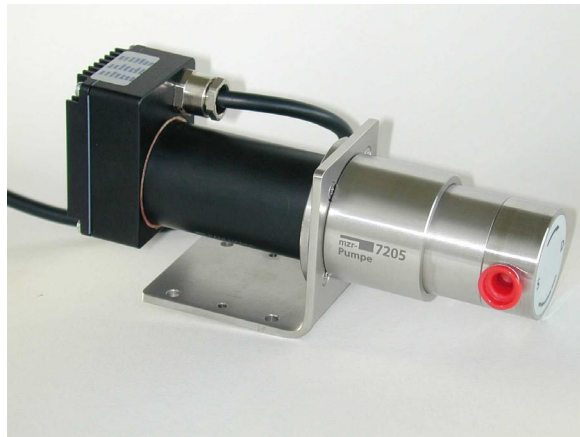


High performance series

Micro annular gear pump mzr[®]-7205

Pump for applications in production and process technology



- **high dosage precision**
precision CV better 1%
- **high differential pressures**
achievable even with low viscous liquids
- **compact measurements**
length 155 mm, controller inclusive
- **broad viscosity range**
methanol, water, solvents, adhesives, grease, gel
- **pulseless delivery – low shear stress**
rotary micro annular gear technology
- **high service life**
wear resistant tungsten carbide
- **precision motor and sophisticated control**
DC-servomotor with integrated microcontroller

The micro annular gear pump mzr-7205 covers the flow range 0.048-288 ml/min. The highly precise, pulseless low volume dosage even with non-lubricating liquids or at high pressure, the compact design of the pump,

the integrated microcontroller, the broad viscosity range and the small measurements are the unique features of this pump series. The pump is applied in the field of production and process technology.

The pump is suitable for the continuous and discrete dosage of water, watery solutions, solvents, methanol, oil, lubricants, adhesives, ink and paints as well as other high viscous liquids.

Applications

- Chemical processing
- Industrial and plant engineering
- Packaging technology
- Medical and pharmaceutical
- Miniplant technology
- Spray technology
- Dispensing of adhesives
- Inks and paints dosage
- Vacuum applications

Technical data

Flow rate	0.048 – 288 ml/min
Smallest dosage volume	5 µl
Displacement volume	48 µl
Operating pressure range	0 – 40 bar (580 psi), 80 bar * (1160 psi *)
Max. inlet pressure	5 bar (73 psi)
Operating temperature range	-5 ... +60 °C (-20 ... +150 °C *)
Viscosity range	0.5 – 50 000 mPas (350 000 mPas *)
Precision	< 1 % Coefficient of Variation CV
Pulsation	< 6 %
Speed range	1 – 6000 rpm
Fluid connections	1/8" NPT internal thread, lateral optional: M10 x 1.0 on the face
Wetted parts	stainless steel 316L (1.4404, 1.4435), tungsten carbide Ni-based, sapphire; shaft seal: graphite reinforced Teflon [®] , 316L; static seals: FPM Viton [®] , optional: EPDM, TFE/P, FFPM
Motor	DC-servomotor, 24 V DC, 44 W
Controller	integrated 16-bit microcontroller
Interface	0–10 V, RS-232, 1 digital input/output
Measurements (L x W x H)	155 x 50 x 69 mm
Weight	approx. 1080 g

Customized solutions on request. * with accessories

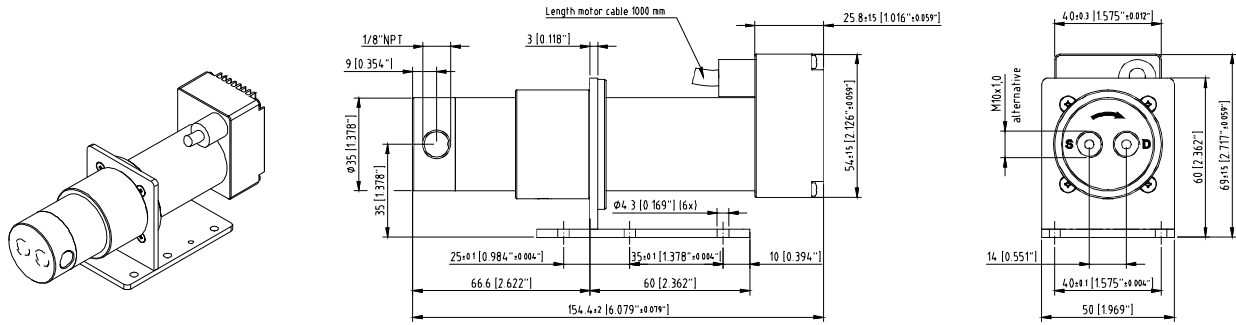
Contact

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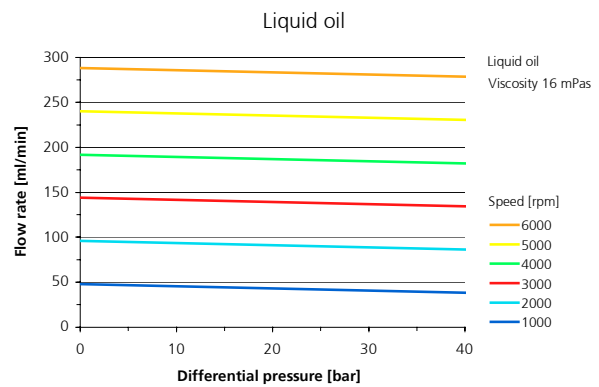
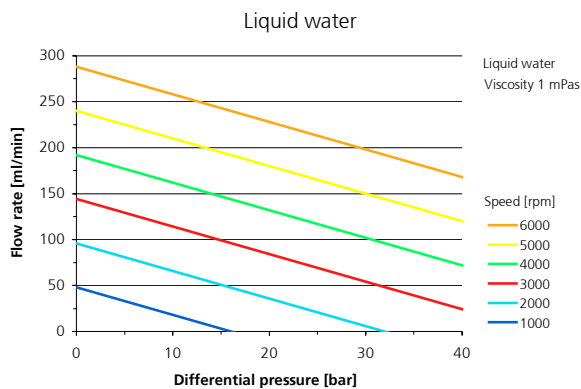
e-mail info@hnp-mikrosysteme.de
http://www.hnp-mikrosysteme.de

Measurements

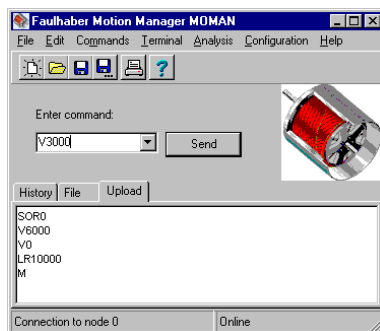


Subject to technical changes.

Flow charts



Control and software



- speed and position control for continuous and discrete dispensing tasks
- connection board with potentiometer for speed control
- RS-232 9-pole SUB-D connector to connect directly to a PC or a SPC
- analog input with terminal screw
- power supply with DIN 45323 socket, pin plug or terminal screw
- EEPROM program memory
- simple ASCII command language for the parameter setting (velocity profiles) and programming of the motor
- programming with Windows® software »Motion Manager«
- temperature and current limiting
- online dynamic drive analysis
- simultaneous operation of up to 255 pumps with additional multiplexer modules

Item number

10 03 01 06

mZR-7205 pump with lateral fluid connections 1/8" NPT, connection board, zero-modem cable and software »Motion Manager«

10 03 01 05

mZR-7205 pump with fluid connections M10 x 1.0 on the face, connection board, zero-modem cable and software »Motion Manager«

Accessories

Fluidic accessories
Fluidic seal module
Heat isolation module
Heating module
Reduction gear
Console drive module
Motor types
Multiplexer module

threaded fluid connectors, tubes, filters etc.
 use of air- and water-sensitive fluids or for vacuum applications
 use for increased fluid temperature up to 150 °C
 active heating of the pump head up to 150 °C operating temperature
 gear 3.7:1 reduces speed for the metering of high viscous fluid
 diecast aluminum chassis mZR-S05 E with control elements, and display
 explosion-proof or high power motor
 operation of up to 255 pumps with a single RS-232 interface

Micro annular gear pumps (and housings) are protected by assigned patents: EP 852 674 B1, US 6,179,596, US 6,520,757 B1, DE 198 43 161. In the US, Europe and Japan are additional patents pending. mZR® is a registered German trademark of HNP Mikrosysteme GmbH. Teflon® is a registered trademark of DuPont. Viton® is a registered trademark of DuPont Dow Elastomers.