

Hermetic, chemically inert pump series

Micro annular gear pump mzs[®]-7255

For mini plant and microreaction technology



- **High resistance to corrosion**
oxidizing and reducing media, acids and bases
- **Long service life**
wear-resistant ceramic components
- **Hermetically sealed**
magnetic coupling (NdFeB)
- **Compact, chemically inert pump head**
146 mm long, alloy C22, SiC, ZrO₂ ceramics
- **Precision motor and user-friendly control**
dynamic DC-servomotor with encoder and microcontroller, RS-232 or CAN-Bus, analog, I/O
- **Precise dosage, low pulsation**
rotary micro annular gear technology, no valves

The mzs-7255 micro annular gear pump of the hermetic and chemically inert series is, considering its almost universal suitability for aggressive and corrosive media, a revolution in the pump technology. Its rotors and functional ele-

ments being made of ceramics, the pump shows the highest chemical resistance and an outstanding resistance to wear. Thanks to the use of SiC (pressureless sintered silicon carbide) as bearing and shaft material, a

magnetic coupling, and case components made out of alloy C22 (DIN 2.4602), this pump will take up any challenge in the chemical industry applications.

Application fields

- Mini plant technology
- Microreaction technology

Technical data

| | |
|-----------------------------|--|
| Flow rate | 0.048 – 288 ml/min |
| Smallest dosage volume | 30 µl |
| Displacement volume | 48 µl |
| Max. system pressure | 80 bar (1160 psi) (inlet pressure+differential pressure) |
| Differential pressure range | 0 – 10 bar (145 psi); 0 – 20 bar (290 psi) for option -hs |
| Operating temperature range | -5 ... +60 °C (-20 ... +150 °C *) |
| Viscosity range | 0.3 – 1000 mPas |
| Dosage precision | < 1 % Coefficient of variation CV |
| Pulsation | < 6 % |
| Speed | 1 – 6000 rpm |
| Fluid connection | 1/8" NPT internal thread, lateral |
| Wetted parts | Pump case alloy C22 (2.4602), optional: stainless steel 316L; seals FFKM (Kalrez [®] Spectrum™ 6375), optional: FPM, EPDM; shaft/bearing sintered silicon carbide (SiC); rotors and wetted functional parts partially stabilized ZrO ₂ , optional: tungsten carbide Ni-based |
| Electrical interface | 8-pole connector NdFeB magnetic coupling |
| Drive and control | DC-servomotor, 24 V DC, 44 W, with microcontroller |
| Interface | 0–10 V, 0 (4) –20 mA, RS-232, 1 digital input/output, optional: CAN-Bus |
| Measurements (L x B x H) | 146 x 70 x 72 mm |
| Weight | approx. 3300 g |

Customized version on request.

* Additional modules / depending on operating parameters

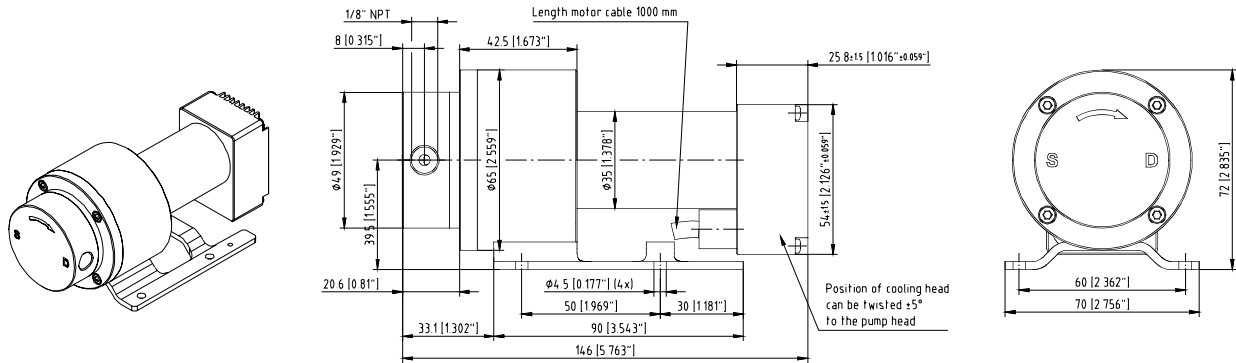
Contact

HNP Mikrosysteme GmbH
Juri-Gagarin-Ring 4 · D-19370 Parchim

phone +49| 3871| 451-301
fax +49| 3871| 451-333

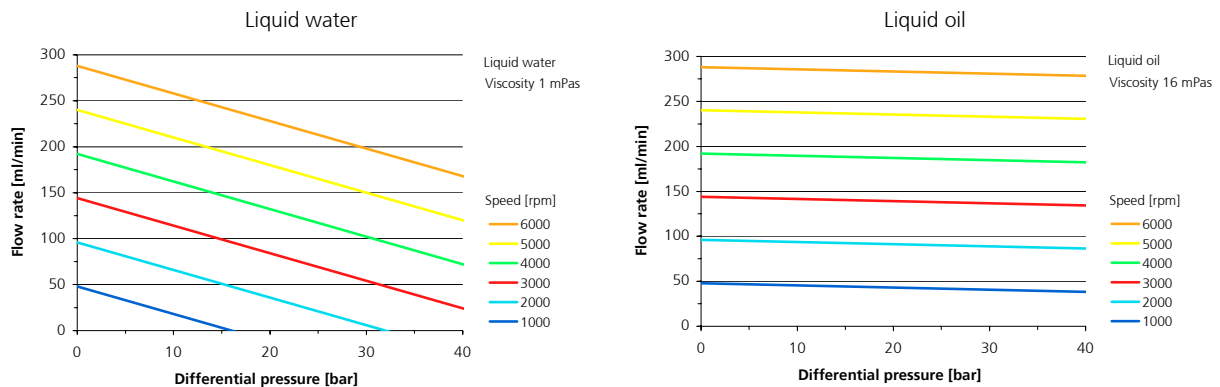
e-mail info@hnp-mikrosysteme.de
http://www.hnp-mikrosysteme.de

Measurements

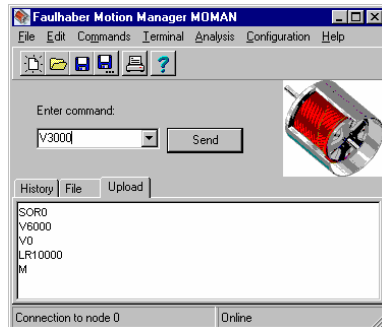


Subject to technical changes..

Flow charts



Control and software



- speed and position control for continuous and discrete dispensing tasks
- RS-232 connection interface to PC or SPC, optional CANopen
- analog input 0-10 V, 0 (4)-20 mA
- monitoring of voltage, temperature and power supply to the motor
- terminal box with potentiometer for speed control, 9-pole interface plug, CE-conform
- EEPROM program memory
- simple ASCII command language for parameter setting (speed profile) and programming of the motor
- programming with Windows® software »Motion Manager«
- online dynamic drive analysis
- power supply with a plug socket according to DIN45323 or a terminal screw
- simultaneous operation of up to 255 pumps via RS-232 with additional multiplexer modules

Item number

13 03 01 01

pump mzr-7255-hs with lateral fluid connectors 1/8" NPT, pump case stainless steel 316L, rotors and wetted parts tungsten carbide Ni-based, integrated microcontroller

13 03 02 01

pump mzr-7255-cs with lateral fluid connectors 1/8" NPT pump case stainless steel 316L, rotors and wetted parts partially stabilized ZrO₂, integrated microcontroller

13 03 03 01

pump mzr-7255-cy with lateral fluid connectors 1/8" NPT, pump case alloy C22, rotors and wetted parts partially stabilized ZrO₂, integrated microcontroller

Optional equipment

Liquid supply accessories

Heat insulation module

Multiplexer module

threaded fluid connectors, tubes, filters etc.

enables to keep the temperature of the liquid at up to 150 °C

simultaneous operation of up to 255 pumps with a common RS-232 interface

Micro annular gear pumps (and housings) are protected by assigned patents: DE 198 43 161 C2, EP 1115979 B1, US 6,520,757 B1, EP 852674 B1, US 6,179,596 B1, EP 1354135. Patents pending: DE 101 46 793, US 10,466,792, DE 10 2004 052 866. In the US, Europe and Japan additional patents are pending.

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